

Garant
Shrink-fit chuck with cooling channel bores, SK 40 short, Clamping range Ø D1: 4mm

Order data

Order number	302252 4
GTIN	4045197656834
Item class	31A

Description
Version:

- **High-temperature steel.**
- **Size 3 -5 for carbide, from size 6 for HSS and carbide.**
- **All shanks hard turned (for smooth running!).**
- **With RFID / Balluffchip bore.**

With **cooling channel bores** and tapped for plugging.

Cooling channel bores at clamping Ø D1: 3, 4 and 5 mm cannot be plugged.

Application:

For clamping tools with parallel shank to h6 tolerance.

Suitable for inductive, contact, and hot-air shrink units.

Optional extras:

Pull studs (PS) No. 308600 – 308800. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fit units, accessories No. 354210 – 354450, balancing screws set No. 309906 size 180.

Technical description

Clamping Ø D ₁	4 mm
Ø D ₂	12 mm
Overhang dimension A	80 mm
External Ø D	17 mm

Cooling channel bore	not lockable
Adapter	SK 40 short
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

Accessories

Pull stud 45°sealed suitable for steep tapers 40	308765 40
Pull studsealed suitable for steep tapers 40	308660 40
Shrink-fit chuck extension 4.5°without length adjustment screw Ø d / Ø D1 12/4 mm	302410 12/4
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40
Pull studsealed, form B suitable for steep tapers 40	308650 40
Pull stud 90°sealed suitable for steep tapers 40	308790 40
Pull studsealed, form A suitable for steep tapers 40	308610 40
Shrink-fit unit Type SU1	354210 SU1
Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Pull stud 90°sealed suitable for steep tapers 40	308795 40
Pull studsealed suitable for steep tapers 40	308635 40
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
	308625 40

Pull studMori-Seiki, sealed, form A suitable for steep tapers
40

Pull stud 45°sealed suitable for steep tapers 40	308760 40
--	-----------

Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
--	-----------

Wrench for pull studsISO 7388 suitable for ISO taper size 40	308830 40
--	-----------

Pull studForm A suitable for steep tapers 40	308600 40
--	-----------

Pull studsealed, form B suitable for steep tapers 40	308620 40
--	-----------

Basic tool mountingfor SK for SK taper shank 40	354225 40
---	-----------

Special pull stud with internal thread suitable for steep tapers 40	308740 40
--	-----------

Pull stud 60°sealed suitable for steep tapers 40	308785 40
--	-----------

Special pull stud with no internal threadsealed suitable for steep tapers 40	308700 40
---	-----------

Pull studMazak, form A suitable for steep tapers 40M	308670 40M
--	------------

Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
---	-----------

Pull studForm B suitable for steep tapers 40	308640 40
--	-----------

Cooling unit Type CU1	354215 CU1
-----------------------	------------

Shrink-fit chuck extension 4.5°without length adjustment screw $\varnothing d / \varnothing D1$ 16/4 mm	302410 16/4
--	-------------